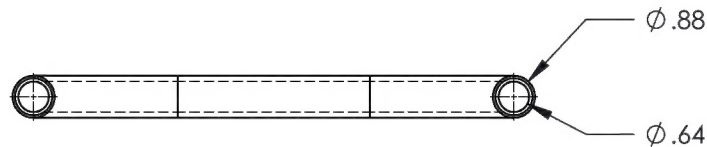
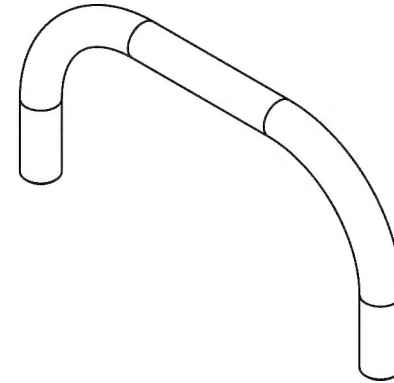
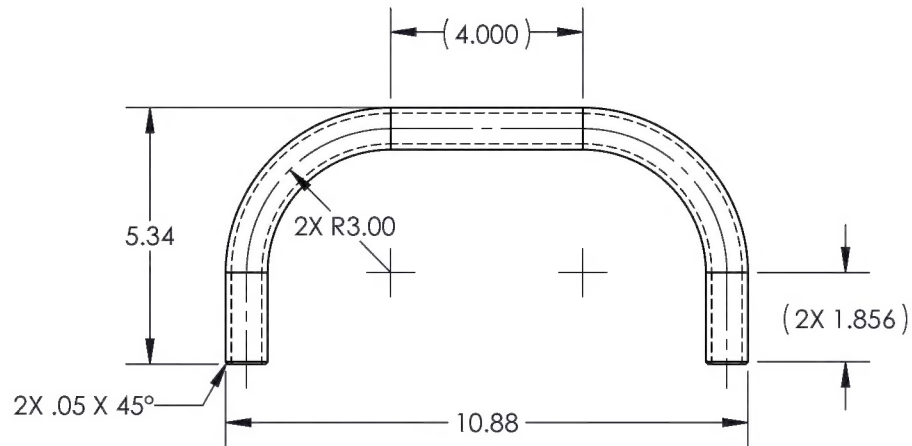


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0099	UPDATED TO NEW STANDARD. CH'D DIM WAS 2X R3.250 IS 2X R3.00. WAS 5.344 IS 5.34. WAS 10.875 IS 10.88. WAS (Ø .875) IS Ø .88. WAS (Ø .635) IS Ø .64. WAS (3.500) IS (4.000). WAS (2X 1.656) IS (2X 1.856). CH'D TOLERANCES WAS .XXX ± .005 IS .XXX ± .010. WAS .XX ± .01 IS .XX ± .03.	8/9/2016	DEW	SM



DART AEROSPACE	
TITLE UPPER RING C2 CAGE	
DWG NO. C2-20-4	REV 2
MAT'L CARBON STEEL CDS	
HEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CANAM	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	
APPROVED: MACKOVJAK	
SCALE 1:2	DATE
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-20-4	1	UPPER RING	CARBON STEEL CDS		1